

Production Presentation





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Introduction

Please accept this information package that outlines the Allied Corp value proposition to enter into a monthly supply agreement. This is respectfully in a request for proposal. Also included is a template of a forward purchase agreement and Certificate of Analyses.

<u>Allied Corp.</u> is an international medical cannabis production company with a mission to address today's medical issues by researching, creating and producing targeted cannabinoid health solutions. Allied Corp. uses an evidence-informed scientific approach to make this mission possible, through cutting-edge pharmaceutical research and development, innovative plant-based production and unique development of therapeutic products.

Here is a video showing the company vision and story:



As an international company, we have the ability to produce products for you all several stages of the supply chain. We can take the flower into Crude Extract, Distillate, Isolate or into end products (pictures are contained of all in this package). We can either have the product be derived from European Certified Hemp, US certified Hemp or Cannabis derived CBD products grown in Colombia.



Statement of Compliance

WE CAN CUSTOM PRODUCE TO THE BUYER'S SPECIFICATIONS. THE ALLIED PRODUCTION APPROACH MEETS ICH STANDARDS.

We have included pictures of the hemp and cannabis. Then pictures and descriptions of the extraction process and product offering.

As well, we have included a profile of some of the products that we are selling currently that we can deliver at scale.

We hereby declare that all production has occurred under legal hemp and/or cannabis licenses and as legal production.

Recreational and medical cannabis are already legalised in some European countries and states in the USA, and the scientific research about cannabis has been progressed rapidly in these regions.

Signed,

Calum Hughes PhD (c)

CEO and Director

Allied Corp (OTCQB:ALID)

www.allied.health

c: 250-878-8054



Production Process Flow

PROCESS MAP COLOMBIAN PRODUCT "From Seed to Harvest"

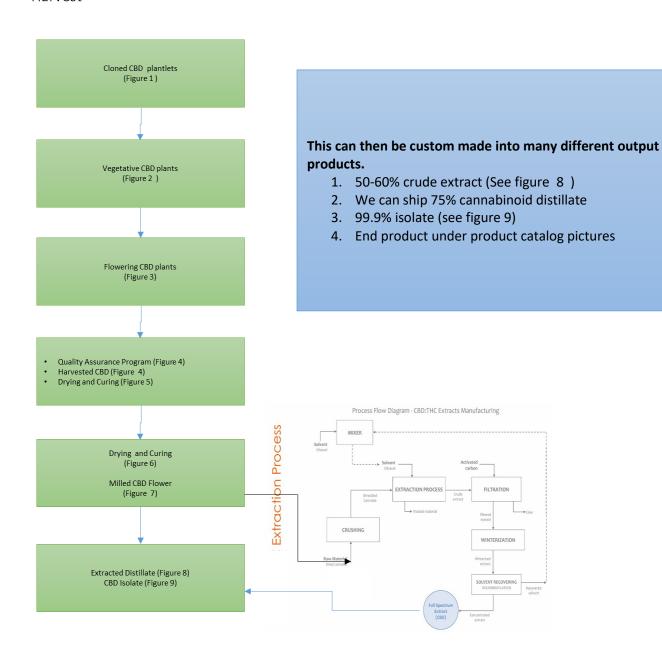






Figure 1 – Cloned CBD based Plantlets

All plants are cloned and propagated with the highest standards of quality assurance.
Audits occur daily and all actions are recorded. The best pheno-types are selected for vegetation.









Figure 2 – Vegetative Plants in there propagation stage
All plants are audited daily for quality assurance parameters.
Action is taken if there is a threshold of any quality metric breached.









Figure 2 (continued) – Vegetative Plants in there vegetative plant phase

Within this phase, again quality assurance audits occur daily. The plants are given augmented light cycle of 18 hours of light and 6 dark. This allows a healthy vegetative growth pattern and keeps the plants in their vegetative stage.















Figure 3 – Flowering Phase

Within this phase, again quality assurance audits occur daily. The plants are given a light cycle of 12 hours of light and 12 hours of dark. Operational pest and disease management standard operating procedures are followed strictly.







Figure 3 – Flowering Phase (continued)

Within this phase, again quality assurance audits occur daily. The plants are given a light cycle of 12 hours of light and 12 hours of dark. Operational pest and disease management standard operating procedures are followed strictly.









Figure 4 – Quality Assurance Program

All Internationally accepted Good Manufacturing Processes (GMP) are followed at every step.

(FINAL) Master Site File - Table of Contents	2018-10-17 1:13 PM	Microsoft Word D 38 KB
(FINAL) Master Site File - Table of Contents	2018-12-23 11:21 PM	Microsoft Edge P 195 KB
∰ (Quality General – 001 – QAR) Quality Assurance Person Role	2018-12-23 8:34 PM	Microsoft Word D 85 KB
🛍 (Quality General – 004 – RM) Intake of Plants	2018-12-23 9:13 PM	Microsoft Word D 28 KB
📹 (Quality General 002 WQA) Weekly Production Audit	2018-12-23 8:40 PM	Microsoft Word D 28 KB
📹 (Quality General 003 AIPM) Approval and Intake	2018-12-23 8:56 PM	Microsoft Word D 29 KB
📹 (Quality Product – 004 – BS) Batch Sample for Lab	2018-12-23 9:15 PM	Microsoft Word D 29 KB
📹 (Quality Product 001 DP) Bulk Packaging	2018-12-23 8:36 PM	Microsoft Word D 81 KB
📹 (Quality Product 002 ELV) Entering and Leaving Vault	2018-12-23 8:49 PM	Microsoft Word D 30 KB
(Quality Product 003 DCCW) Destruction of Cannabis	2018-12-23 9:04 PM	Microsoft Word D 28 KB
📹 (Quality Product 005 SAR) Batch Analysis for sale	2018-12-23 9:24 PM	Microsoft Word D 46 KB
📹 (Quality Product 006 ARRI) Adverse Reaction Reporting	2018-12-23 9:31 PM	Microsoft Word D 36 KB
📹 (Quality Product 007 IR) Initiating a Product Recall	2018-12-23 9:36 PM	Microsoft Word D 148 KB
💼 (Quality Product 008 PLPS) Packaging and Labelling	2018-12-23 9:38 PM	Microsoft Word D 31 KB
📹 (Quality Product 009 SB) Shipping of Bulk	2018-12-23 9:40 PM	Microsoft Word D 32 KB
📹 (Quality Sanitation 001 CRBH) Terminal Clean	2018-12-23 7:06 PM	Microsoft Word D 56 KB
📹 (Quality Sanitation 002 DSP) Daily Cleaning	2018-12-23 8:46 PM	Microsoft Word D 34 KB
📹 (Quality Sanitation 003 SE) Sanitation of Equipment	2018-12-23 9:06 PM	Microsoft Microsoft A list of just some of our
📹 (Quality Sanitation 004 WCA) Weekly Cleaning Audit	2018-12-23 9:17 PM	Microsoft A list of just some of our
📹 (Quality Sanitation 006 ELSCA) Sanitation procedure	2018-12-23 9:27 PM	Microsoft SOPs that maximize the
🖆 4. (Quality Product . 003 . DCCW) Destruction of Cannabis, Cannabis Oil, Cannabis Plant Waste and Extraction Waste	2019-04-11 11:23 PM	Microsoft
💼 5) (Quality Sanitation – 006 – ELSCA) Sanitation procedures for Entering and Leaving Subdivision C Areas	2019-04-11 11:24 PM	Microsoft level of quality that our
📹 5. PGG - QA FORMS - RECORD OF DESTRUCTION	2019-04-11 11:24 PM	Microsoft organization brings to the
💼 250 Lougheed Rd - Micro License - License application QA Pre Licensing Report	2019-04-11 11:26 PM	Microsoft
💼 Appendix J - UNIT 1 - 250 Lougheed Rd Evidence package	2019-12-16 11:16 AM	Microsoft production environment.
💼 PGG QA FORMS RECORD OF DESTRUCTION	2018-12-23 9:30 PM	Microsoft



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Figure 5 – Harvest

All procedures for efficiency and product integrity all followed. Plants are harvested in manageable batches and immediately quarantined to our dry and cure facility.











Figure 6 – Drying and Cure

The harvested plants are dried and cured in a climate controlled building that is monitored for quality assurance parameters.







Figure 6 (continued) – Drying and Cure

All procedures are followed during the dry and cure process in order to maintain product integrity. Once product is dehydrated to 10% w/w we consider it ready for laboratory testing and milling process.











Figure 7 – Milled Flower

Here is a representation of our science team showing the cannabinoids trichrome crystals under a microscope. The picture above shows our biomass in milled form before it goes into extractor.







Figure 8 – picture of product coming out of extraction and winterization process

This is a picture if the extraction process out put and the sanitary container that the distillate will come in. Everything meets accredited ISO 17025 standards.



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- ☐ Amber to dark green, thick syrup which becomes more fluid on warming
- ☐ Characteristic, ethereal, grassy odor
- Pasty, viscous consistency
- □ Soluble in vegetable fats, alcohols
- ☐ Store in amber glass containers
- Kept in a dry, dark and cool (≤ 20 °C) place within the extraction



Figure 8 – Extracted Distillate

Here is a picture of the extracted distillate After medium chain triglyceride (MCT) carrier oil is added:

CLICK HERE TO BE BROUGHT TO THE COA THAT REPRESENTS THIS MATERIAL



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Figure 9 - Here is a picture of the CBD Isolate

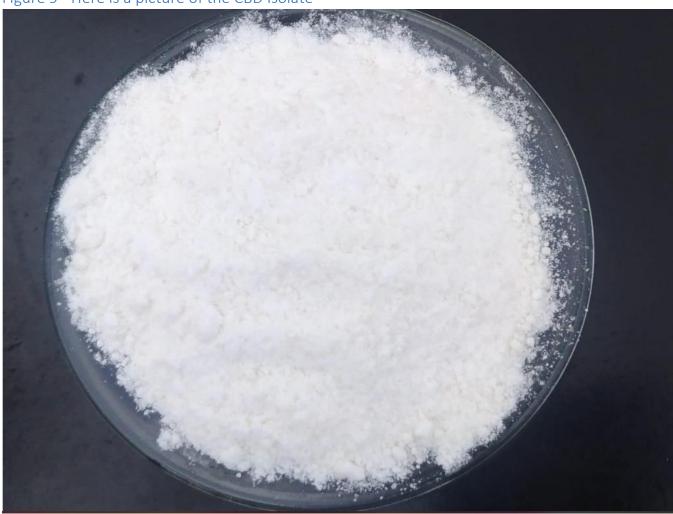


Figure 9 – CBD ISOLATE

This product has been brought through the winterization process and is non-detectable for THC and 99.9% CBD. A Certificate of Analysis for the actual isolate in the picture is contained in the document and can be accessed for clicking the link below.

CLICK HERE TO BE BROUGHT TO THE COA THAT REPRESENTS THIS MATERIAL



Here are some of the products that we can deliver (MOQ's apply)













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PAIN AWAY GEL (CBD INFUSED)

Size: 50 mt Jar 50 mg of THC Extract

Relieve stubborn aches and stiff joints

Pain Away is just what you've been looking for. The Pain Away get is infused with a high-grade extraction of THC and a proprietary blend of 7 herbs that are great for muscle and nerve pain. This product was formulated exclusively for Bud's Pure Naturals and is hand-crafted in our facilities in Kelowna, B.C. Each batch is lab-tested with the batch number clearly written on the label.

A little goes a long way because it is a non-greasy, water-based gel which produces its easy, glide-on application.

KEY INGREDIENTS: Water, ethyl alcohol, glycerin, willow bark extract, THC-infused grapeseed oil, arnica oil, menthal crystals and msm.

ESSENTIAL OILS: Peppermint, eucalytpus, clove, cajeput, camphor, xanthum gum and a proprietaty blend of herbs.





Three flavor favorites:

Orange Burst - Berry Fresh - Lemon Lime

Wholesale Prices:

- Case of 6 \$15 MSRP \$24
- Single \$2.50 MSRP \$4.00
- Large volumes please contact us

Ingredients:

Filtered Water, Electrolytes (sodium citrate, sea salt, potassium citrate), Malic Acid, Fruit and Vegetable Juice for flavor, CBD, CBG, CBN Sucralose, Vitamin B, Acesulfame Potassium

Why sell HydroSport

- Flexible & Tough Pouch
- Straw Included
- 20mg CBD x 3 (CBD, CBN, CBG)
- Competative Price
- Natural Ingredients
- Ready to Drink
- 3 Great Flavors
- 5oz drink







CBG

The CBG in this product can be used as a health aide for the following scenarios:

- Antibacterial
- Anxiety
- Cancer
- DiabetetsEczema and Psoriasis
- Glaucoma
- Huntington's Disease
- Immune Response
- Infammatory Bowel Disease (IBD)
- Multiple Sclerosis
- Parkinson's Disease



CBN

The CBN in this product can be used as a health aide for the following scenarios:

- Amyotropic Lateral Sclerosis (ALS)
- Appetite Stimulus
- Anti- Asthmatic
- Antibacterial
- Anticonvulsant
- Bone Health
 Cancer
- Glaucoma
- Infalmation / Immune Response
- Intensification of THC
- Pain Relief
- Rheumatoid Arthritis
- Sleep Aide

CBD

The CBN in this product can be used as a health aide for the following scenarios:

- Pain Relief
- Anxiety and Depression
- Cancer
- ACNE reducer
- Neuroprotective
- Heart Health
- Diabetes







Quality Assurance Specifications

All Products are tested with the following parameters. This matches the highest QA Standard of European Pharmacopeia.

Test	Specification	Lab result	Approved	Rejected
Physical Identity	Brown and green buds			
Aflatoxins (B1+B2+G1+G2)	< 20 μg/kg (ppb) of substance			
Loss on Drying	≤ 10% w/w			
Foreign Matter	Free of individual stem (> 1.5 cm), hair, insects and other vermin			
Total Aerobic Plate Count	≤ 500,000 cfu/g			
Total Yeasts and Molds	≤ 50,000 cfu/g			
E. coli	Absent in 50grams			
Salmonella spp	Absent in 50 grams			
Bile Tolerant Gram Negative bacteria	≤ 10,000 cfu/g			
Delta -9- tetrahydrocannabinol	Report value			
Delta -9- tetrahydrocannabinol acid	Report value			
Cannabidiol	Report value			
Cannabidiol Acid	Report value			
Assay: Cadmium	< 0.5 ppm			



Assay: Lead	< 1.0 ppm		
Assay: Total Arsenic	< 1.5 ppm		
Assay: Total Mercury	< 1.5 ppm		
Terpene	NA	Review results	
Pesticide residue			
(test if any approved			
pesticides were used)			



Certificate of Analysis for Isolate Showing THC as non-detectable.

CERTIFICADO DE ANÁLISIS

Número de Análisis

Presentación

Fecha de reanálisis

Fecha de aprobación

M2020500467

Bolsa doble de 3000 g en contenedor plástico

29/06/2021

30/12/2020

Análisis	Descripción	Resultados	Método
DESCRIPCIÓN	Polvo fino blanco	Cumple	Interno Visual
IDENTIFICACIÓN	El tiempo de retención de los picos obtenidos por HPLC de la muestra coinciden con los tiempos de retención del estándar	Cumple	Interno HPLC
	CBD 100,00% +/- 2,0%	98.76%	
VALORACIÓN	THC <0.2%	No detectable	Interno HPLC
	CBN <1,00%	No detectable	

Aprobado: Cargo: Fecha: Fabian Esteban Rojas Cifuentes
Control de calidad
30/12/2020



CERTIFICATE OF ANALYSIS

Analysis Number

Presentation

Retest Date

Approval Date

M2020500467

Double bag of 3000 g in plastic container

29/06/2021

30/12/2020

Analysis		Description	Results	Methods
DESCRIPTION		White fine powder	Meets	Internal Visual
IDENTIFICATION		ime of the samples coincides with ention of the estándar by HPLC	Meets	Internal HPLC
	CBD	100,00% +/- 2,0%	98.76%	
VALORATION	THC	<0.2%	Not detectable	Internal HPLC
	CBN	<1,00%	Not detectable	

F. Rojas

Approved by: Position: Date: Fabian Esteban Rojas Cifuentes Quality Control 30/12/2020



Certificate of Analysis for Distillate Pre-mix. All THC can be removed.



Certificate of Analysis

Pesticides Microbiology Microbi

 Sample Name
 LOS SANTOS CRDTY
 Client

 Sample Type
 ACEITE
 Contact

 Amount
 30 g Phone

 Sample ID
 10265.1 E-mail:

 Lot
 Received

 Completed

ALLIED Colombia SAS Nicolás Rueda 3182833284 nico@allied.health 1/6/2020 1/9/2020

				C	annabinoid Profile
POTENCY		% w/w		mg/g	
	THC total		2.56	25.60	
	CBD total		65.45	654.46	
Cannabinoids					CBN,
	CBDV		0.64	6.4	CBN,
	CBDVA		<lod< th=""><th><lod< th=""><th>CBG, 1.1</th></lod<></th></lod<>	<lod< th=""><th>CBG, 1.1</th></lod<>	CBG, 1.1
	THCV		<lod< th=""><th><lod< th=""><th>CBDA, 0.36</th></lod<></th></lod<>	<lod< th=""><th>CBDA, 0.36</th></lod<>	CBDA, 0.36
	CBD		65.13	651.3	
	CBDA		0.36	3.6	
	CBG		1.17	11.7	
	THCVA		<lod< th=""><th><lod< th=""><th></th></lod<></th></lod<>	<lod< th=""><th></th></lod<>	
	CBN		0.25	2.5	
	CBGA		<lod< th=""><th><lod< th=""><th></th></lod<></th></lod<>	<lod< th=""><th></th></lod<>	
	9-THC		2.56	25.6	
	8-THC		<lod< th=""><th><lod< th=""><th></th></lod<></th></lod<>	<lod< th=""><th></th></lod<>	
	CBL		<lod< th=""><th><lod< th=""><th></th></lod<></th></lod<>	<lod< th=""><th></th></lod<>	
	CBNA		<lod< th=""><th><lod< th=""><th></th></lod<></th></lod<>	<lod< th=""><th></th></lod<>	
	CBC		2.93	29.3	
	THCA		<lod< th=""><th><lod< th=""><th></th></lod<></th></lod<>	<lod< th=""><th></th></lod<>	
	CBCA		<lod< th=""><th><lod< th=""><th></th></lod<></th></lod<>	<lod< th=""><th></th></lod<>	
Total o	anahinoids		73.04	730.4	

CBN, 0.25

CBC, 2.93

CBDA, 0.36

CBDA, 0.36

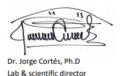
CBD, 65.13

Measured by HPLC/UV

ND: No Determined <LOD: Below Limit of detection

THC Total = %THC+%THCA*0.877 CBD Total = %CBD+%CBDA*0.877

%MOISTURE OF THE SAMPLE % MOISTURE DURING THE ANALYSIS



Empiria Lab SAS Rionegro Free Trade Zone Building 84 Rionegro, Antioquia phone: (4) 5611512 e-mail: info@empirialabs.com



Professional Cardl No. PQ1347

Terpenes

Analite	Units	LOQ	LOD	Results	Analite	LOQ	LOD	Results
a-Pinene	ppm	0.05	0.01	1.22	g-Terpinene	0.05	0.01	<lod< td=""></lod<>
Camphene	ppm	0.05	0.01	<lod< td=""><td>Terpinolene</td><td>0.05</td><td>0.01</td><td><lod< td=""></lod<></td></lod<>	Terpinolene	0.05	0.01	<lod< td=""></lod<>
(-)-b-Pinene	ppm	0.05	0.01	<lod< td=""><td>g-Eudesmol</td><td>0.05</td><td>0.01</td><td>3166.26</td></lod<>	g-Eudesmol	0.05	0.01	3166.26
b-Myrcene	ppm	0.05	0.01	88.02	Linalool	0.05	0.01	130.81
a-Terpineol	ppm	0.05	0.01	<lod< td=""><td>Fenchol</td><td>0.05</td><td>0.01</td><td>129.58</td></lod<>	Fenchol	0.05	0.01	129.58
b-Bisabolene	ppm	0.05	0.01	443.77	t-2-Pinanol	0.05	0.01	130.81
a-Bisabolene	ppm	0.05	0.01	2765.28	(-)-Isopulegol	0.05	0.01	<lod< td=""></lod<>
a-Eudesmol	ppm	0.05	0.01	240.83	Geraniol	0.05	0.01	<lod< td=""></lod<>
b-Eudesmol	ppm	0.05	0.01	1864.30	Cariophyllene	0.05	0.01	1904.65
3-Carene	ppm	0.05	0.01	<lod< td=""><td>Humulene</td><td>0.05</td><td>0.01</td><td>863.08</td></lod<>	Humulene	0.05	0.01	863.08
a-Terpinene	ppm	0.05	0.01	<lod< td=""><td>Nerolidol 1</td><td>0.05</td><td>0.01</td><td>484.11</td></lod<>	Nerolidol 1	0.05	0.01	484.11
p-Cymene	ppm	0.05	0.01	<lod< td=""><td>Nerolidol 2</td><td>0.05</td><td>0.01</td><td>855.75</td></lod<>	Nerolidol 2	0.05	0.01	855.75
d-Limonene	ppm	0.05	0.01	<lod< td=""><td>Caryophyllene Oxide</td><td>0.05</td><td>0.01</td><td>275.06</td></lod<>	Caryophyllene Oxide	0.05	0.01	275.06
Eucalyptol	ppm	0.05	0.01	<lod< td=""><td>Guaiol</td><td>0.05</td><td>0.01</td><td>3523.23</td></lod<>	Guaiol	0.05	0.01	3523.23
b-Ocimene	ppm	0.05	0.01	<lod< td=""><td>a-bisabolol</td><td>0.05</td><td>0.01</td><td>4286.06</td></lod<>	a-bisabolol	0.05	0.01	4286.06

Measured by GC/MS

<LOD: Below Limit of detection

Residual solvents

Analite	Limit*	ppm	State	Analite	Limit*	ppm	State
Methanol	3000	ND	~	Chlorophorm		ND	~
n-Pentane	5000	ND	✓	Cyclohexane	3880	ND	✓
Ethanol	5000	28.03	V	Benzene	2	ND	✓
Ethyl eter	5000	ND	V	1,2-Dichloroethano		ND	~
Acetone	5000	ND	V	n-Heptane	5000	ND	✓
2-Propanol	5000	ND	✓	Trichloroetene		ND	✓
Acetonitrile	410	ND	V	Toluene	890	ND	✓
Dichloromethane	600	ND	V	m-Xylene	2170	ND	✓
n-Hexane	290	ND	V	p-Xylene	2170	ND	✓
Ethyl acetate	5000	ND	V	o-Xylene	2170	ND	✓

Measured by HS-GC/MS

* Residual Solvents limit in cannabis products by Health Canada 2019.

ND = No Detected(s)

Janual ines

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e-mail: info@empirialabs.com

Professional Cardl No. PQ1347

Heavy Metals

Heavy Metal	Units	Result	LOD	LOQ	Limit*
Arsenic (As)	mg/Kg	ND	0.001	0.01	1.5
Mercury (Hg)	mg/Kg	0.028	0.001	0.01	3.0
Lead (Pb)	mg/Kg	0.169	0.0005	0.005	0.5
Cadmum (Cd)	mg/Kg	ND	0.0005	0.005	0.5

ND = No Detectada(s)

- Method by ICP/MS previos digestion by microwave
- Results apply for the samples recived
- •Reference METHOD: PE-106 / AOAC 2015.01

*USP 2232/Ph.Eur. 2.4.27. Chemical Tests / (232) Elemental Impurities—Limits 8065

Residual Pesticides

Item	Units	Method	Result
Organochlorines	mg/Kg	MPA-300	ND
Organophosphate	mg/Kg	MPA-300	ND
Piretroids	mg/Kg	MPA-300	ND
Carbamates	mg/Kg	MPA-300	ND
Triazines	mg/Kg	MPA-300	ND
Triazols	mg/Kg	MPA-300	ND

ND = No Detected(s)

Measured by GC/MSMS and LC/MSMS

• Reference Method: SANCO/02571/2013. Guidance document on analytical quiality control for pesticides residues in food

June Civers

Dr. Jorge Cortés, Ph.D Lab & scientific director Professional Cardl No. PQ1347 Empiria Lab SAS Rionegro Free Trade Zone Building 84 Rionegro, Antioquia phone: (4) 5611512 e-mail: info@empirialabs.com



Microbiology

Analysis	Result	Specification*
Escherichia coli detection	Absence	Absence
Total Coliforms count	Absence	<100 UFC/g
Staphylococcus aureus coagulase positive count	Absence	Absence
Mold and yeast count	Absence	<1000 UFC/g
Salmonella spp. Detection	Absence	Absence

^{*} Method: Quality control methods for herbal material WHO. 2011

Micotoxins

Item	Units	Result	Limit*
Aflatoxin G1	ug/Kg	<0.02	
Aflatoxin G2	ug/Kg	<0.02	Sum of B1,B2,G1,G2 <4.0
Aflatoxin B1	ug/Kg	<0.02	ug/Kg
Aflatoxin B2	ug/Kg	<0.02	
Ochratoxin A	ug/Kg	<0.08	5.0 ug/Kg

- •Refrence Method: Muscarella et al. 2007 Method Validation according EC 2002/657/EC
- •Reference Method: European Commission-SANCO/0895/2007.

*2.8.18. Determination of aflatoxin B1 in herbal drugs -European Pharmacopoeia

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e-mail: info@empirialabs.com

^{**}Cannabis influorescence for medical purposes:USP considerations for quality attributes (2020).



Proof of accreditation of laboratory

This is one of the many laboratories that we use to test our material. All are 17025 Accredited.



Perry Johnson Laboratory Accreditation, Inc.



January 4, 2021

Mr. Hernan V. Fuentes Kelab Analitica Km 3.5 Via Bogota - Siberia Parque Industrial Terminal Terrestre Bogota, Colombia

Dear Mr. Fuentes:

Congratulations! This letter is to inform you that your assessor, Mr. Albert Ellis and Mr. Felipe Narcio has recommended the accreditation of **Kelab Analitica** to ISO/IEC 17025: 2017. This recommendation was made upon the successful completion of your assessment conducted on December 22, 2020.

Once is finalized by the assessor, it will be submitted to our Executive Committee for a final accreditation decision. A certificate of accreditation will be issued once we receive a favorable decision.

We would like to commend you on your superior management system and demonstrated commitment to quality. If we can be of any further assistance to you, please feel free to contact us directly.

your assessment material

Thank you for selecting Perry Johnson Laboratory Accreditation, Inc. as your accreditation service provider.

Cordially,

Tracy Szerszen President